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FACSIMILE COVER SHEET

Please Deliver This Transmission To:

Name: Zoila Cabrera
Firm or Company: U.S. Patent Office - Art Unit 2125
Facsimile Number: 571.273-8300
From: Jerry A. Schulman
Regarding Our Matter: S/N 10/820,522
Date: July 26, 2006 Total Pages Sent: 25
(Including Cover Sheet)

Message:

Dear Ms. Cabrera:

Per your telephone message today I am faxing a signed copy of Applicant's Second Supplementary Response together with the executed Declaration of Joseph L. Arvin.

Please call me with any questions you may have.

Thank you,

THE INFORMATION CONTAINED IN THIS TRANSMISSION IS ATTORNEY-PRIVILEGED AND CONFIDENTIAL AND IS INTENDED ONLY FOR THE USE OF THE INDIVIDUAL OR ENTITY NAMED ABOVE. IF THE READER OF THIS MESSAGE IS NOT THE RECIPIENT, YOU ARE HEREBY NOTIFIED THAT ANY DISSEMINATION, DISTRIBUTION OR COPYING OF THIS TRANSMISSION IS STRICTLY PROHIBITED.

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PAGE 1/25 * RCVD AT 7/26/2006 5:38:46 PM [Eastern Daylight Time] * SVR:USPTO-EFAX-2/21 * DNIS:2738300 * CSID:6306272145 * DURATION (mm-ss):06-36

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Attorney Docket 10224-2-2

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICANT:	Joseph L. Arvin)	
SERIAL NO.:	10/820,522)	Art Unit 3722
FILING DATE:	04 Apr 2004)	
TITLE:	Apparatus and Method for Machining Workpieces)	

Oakbrook Terrace, Illinois
July 26, 2006

The Commissioner for Patents
P.O. Box 1450
Alexandria VA 22313-1450

SECOND SUPPLEMENTAL AMENDMENT

In response to the Office Action of November 17, 2005, please amend the above-identified application as follows and consider the following remarks:

Amendments to the Claims are reflected in the listing of claims which begins on page 2 of the paper.

Remarks begin on page 9.